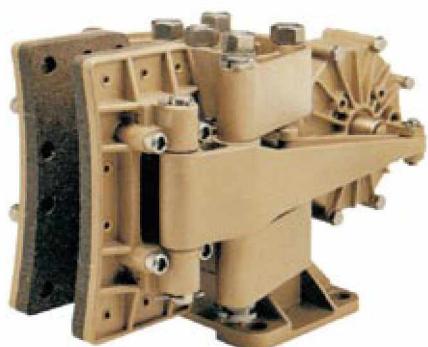


# 5019 - 5028 DIE CAST BRAKE CALIPERS

The caliper are made entirely of die cast silicone bronze with tainle steel hardware.

The standard lining applied is a be to -free with a co-efficient of friction between .45 to .55. Patented balancing link are used to ensure even lining wear.

All caliper are available with him between the hoe and the bearing to adapt to thinner disc. Most of our actuator are of the low-pressure type. Air or hydraulic pressure can be used to either apply or release the brake. The pressure applied brake have a maximum pressure of 100 P.S.I. To fully release a spring applied brake is 140 P.S.I. The maximum pressure for a spring applied brake is 250 P.S.I.



5021



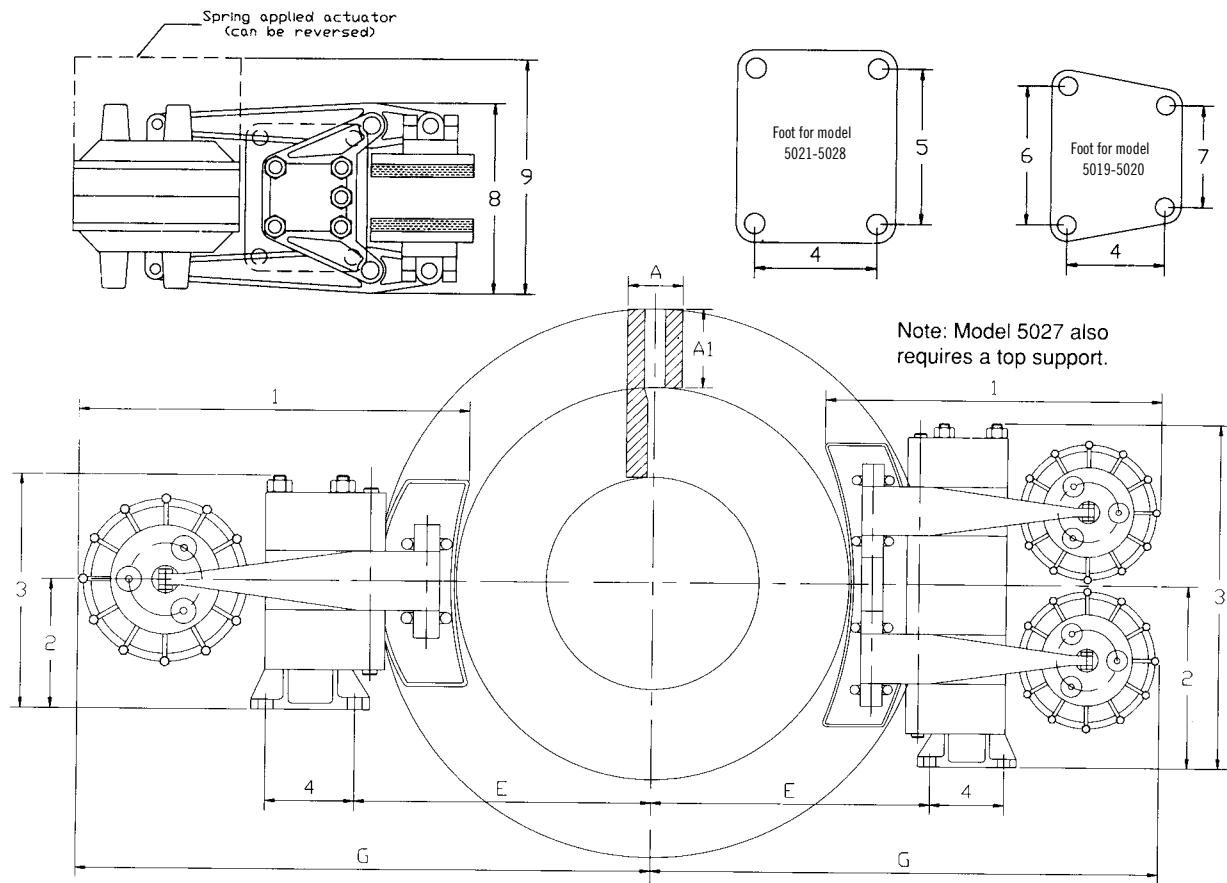
5027

Figure below refer to one brake per disc more brake per disc are available.

Caliper Number	Disc Diameter in. mm.	Maximum Torque ft.-lb. kg.-m.	Dim. E in. mm.		Dim. G (approx) in. mm.
5019	9 229	764	106	5.56	141 12.06 306
	12 305	1092	151	7.06	179 13.56 344
	15 381	1420	196	8.56	217 15.06 383
	18 457	1748	242	10.06	256 16.56 421
	20 508	1969	272	11.06	281 17.56 446
5020	12 305	1805	250	7.25	184 17.25 438
	15 381	2375	328	8.75	222 18.75 476
	18 457	2945	407	10.25	260 20.25 514
	21 533	3515	486	11.75	298 21.75 552
	24 610	4085	565	13.25	337 23.25 591
	27 686	4655	644	14.75	375 24.75 629
5021	30 762	5225	722	16.25	413 26.25 667
	18 457	2660	368	9.75	248 19.50 495
	20 508	3040	420	10.75	273 20.50 521
	25 635	3990	552	13.25	337 23.00 584
	30 762	4940	683	15.75	400 25.50 648
	35 889	5890	814	18.25	464 28.00 711
	40 1016	6840	946	20.75	527 30.50 775
	45 1143	7790	1077	23.25	591 33.00 838
	50 1270	8740	1208	25.75	654 35.50 902
	18 457	5320	736	9.37	238 19.12 486
5022*	20 508	6080	841	10.37	263 20.12 511
	25 635	7980	1103	12.87	327 22.62 575
	30 762	9880	1366	15.37	390 25.12 638
	35 889	11780	1629	17.87	454 27.62 702
	40 1016	13680	1891	20.37	517 30.12 765
	45 1143	15580	2154	22.87	581 32.62 829
5023	50 1270	17480	2417	25.37	644 35.12 892
	18 457	4664	645	9.75	248 20.63 524
	20 508	5328	737	10.75	273 21.63 549
	25 635	7000	968	13.25	337 24.13 613
	30 762	8664	1198	15.75	400 26.63 676
	35 889	10336	1429	18.25	464 29.13 740
5024	40 1016	12000	1659	20.75	527 31.63 803
	45 1143	13664	1889	23.25	591 34.13 867
	50 1270	15336	2120	25.75	654 36.63 930
	18 457	7507	1038	10.12	257 24.12 613
	20 508	8580	1186	11.12	282 25.12 638
	25 635	11261	1557	13.62	346 27.62 702
5025	30 762	13942	1928	16.12	409 30.12 765
	35 889	16624	2298	18.52	470 32.62 829
	40 1016	19305	2669	21.12	536 35.12 892
	45 1143	21986	3040	23.62	600 37.62 956
5026*	50 1270	24668	3410	26.12	663 40.12 1019
	30 762	8230	1138	15.42	392 27.92 709
	35 889	10038	1388	17.92	455 30.42 773
	40 1016	11754	1625	20.42	519 32.92 836
5027*	48 1219	14678	2029	24.42	620 36.92 938
	30 762	15360	2124	15.14	385 27.14 689
	35 889	18720	2588	17.64	448 29.64 753
	40 1016	21920	3031	20.14	512 32.14 816
5028*	48 1219	27360	3783	24.14	613 36.14 918
	30 762	26000	3595	16.00	406 29.50 749
	35 889	31000	4286	18.50	470 32.00 813
	40 1016	36000	4977	21.00	533 34.50 876
	45 1143	41000	5668	23.50	597 37.00 940
5028*	50 1270	46000	6360	26.00	660 39.50 1003
	42.5 1080	30500	4217	21.0	533 34.6 879
	48.5 1232	36500	5046	24.0	610 37.6 955
	54.5 1384	42500	7233	27.0	686 40.6 1031
	60.5 1537	48500	6705	30.0	762 43.6 1107
	72.0 1829	60000	8295	36.0	914 49.6 1260
5028*	84.0 2134	72000	9955	42.0	1067 55.6 1412
	96.0 2438	84000	11614	48.0	1219 61.6 1565

\* Brake 5022, 5026, 5027 and 5028 have alloy steel tie rod.

# CALIPER DIMENSIONS AND SPECIFICATIONS



Models: 5019, 5020, 5021, 5023, 5024, 5025

Model : 5022, 5026, 5027, 5028

Caliper Number	Clamp Force*		All Dimension in Inches										
	lbs.	kg.	A	A1	1	2	3	4	5	6	7	8	9
5019	5250	2381	0.75	2.00	9.87	3.00	5.56	2.18	n/a	3.00	1.87	4.81	6.56
5020	9160	4155	1.25	2.75	14.00	4.00	7.62	3.12	n/a	3.75	2.75	6.50	8.12
5021	9160	4155	2.00	4.25	14.81	4.75	7.50	3.75	5.50	n/a	n/a	7.75	8.75
5022	18320	8310	2.00	4.25	15.25	8.00	15.25	3.75	5.50	n/a	n/a	7.75	8.75
5023	16000	7256	2.00	4.25	16.00	4.85	9.00	3.75	5.50	n/a	n/a	9.00	12.00
5024	25740	11673	2.00	4.25	19.12	6.50	11.87	4.50	5.75	n/a	n/a	9.50	11.50
5025	17160	7784	4.00	7.00	20.63	6.50	11.87	4.75	7.50	n/a	n/a	11.00	12.70
5026	32000	14512	4.00	7.00	20.75	9.50	18.25	4.75	7.50	n/a	n/a	11.00	12.70
5027	48000	21769	2.00	4.25	20.12	9.50	18.37	4.50	5.75	n/a	n/a	9.50	11.50
5028	48000	21769	4.00	10.00	25.63	12.75	24.23	5.20	7.00	n/a	n/a	11.94	13.35

All models are also available in a side-mount configuration.

\* Clamping force for fluid and spring applied caliper are the same.

\*\* Weight are for spring applied caliper , fluid applied caliper weigh approx. 12% less .